**Check List**

* Secure material square to bed
* Are clamps and hold downs out of way of machine & starting datum point?
* Load G-code file
* Is correct bit installed?
* If first tool path:
	+ Jog to X0 & Y0
	+ Set X0 then Set Y0
* Set Z0 after **every** bit change
* Raise machine to put boot on
* **After boot** move to 0,0,0 and check that bit position is at 0,0,0
* Connect vacuum hose on **both** ends and turn on
* Run file

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| Router Settings |
| Dial Setting | RPM |
| 1 | 8,000 |
| 2 | 13,500 |
| 3 | 16,500 |
| 4 | 20,000 |
| 5 | 21,500 |
| 6 | 25,000 |